

Work Order ID 56957

March 15, 2010 1:58:14 PM



Page 1

Item ID: D3908-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud Receiver, Lower

Start Date: 16/03/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 8.00



Customer:

Reference:

Ref 10.03.15

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3908

A

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

Jeaspa Bandsaw

CUT BLANK 4.00" LONG

Ref 10.3.22

110

0.00



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO FA866 AND DWG

FOLIO REV: AA

DWG REV: A

DEBURR

Ref 10.3.22

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

ref 10.3.22

(8)



QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

S.F 10/03/22

(8)



QC

Memo

0.00

Quality Control

140

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

MASK HOLE AS PER DWG

n/A 10.03-22

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

N/A

160



Packaging

Packaging

Identify as per dwg & Stock Location: 95

0.00

Memo

0.00

10/03/22

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/24

10-3-22

Picklist Print

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Work Order ID: 56957



Parent Item: D3908-3



Parent Item Name: Stud Receiver, Lower

Start Date: 16/03/2010

Required Date: 26/03/2010

Comments: IPP REV:A NEW ISSUE 09-11-24 JLM VERIFIED BY:DD

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303B1.000X2.000		Purchased	No			100	f	10.9474	2.8070			



303 BAR 1" X 2"



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

10.9474

113390

10.9474

office 3-22

31

DART AEROSPACE LTD		Work Order: 56957
Description: STUD RETRIEVER LOWER		Part Number: 3908-3
Inspection Dwg:	Rev: A	Page 1 of 1

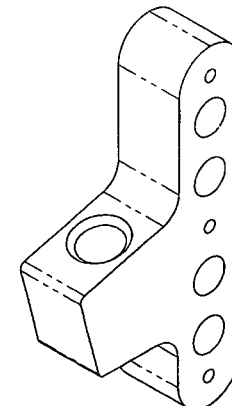
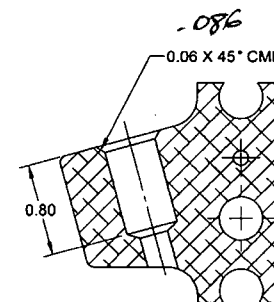
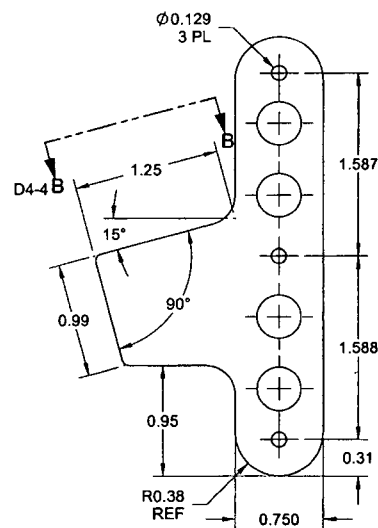
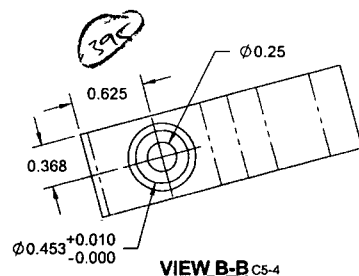
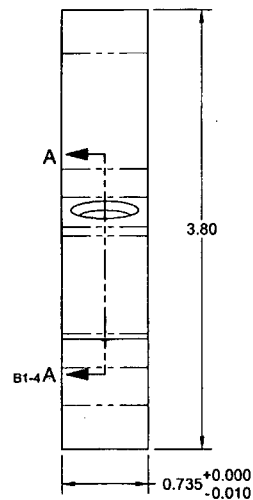
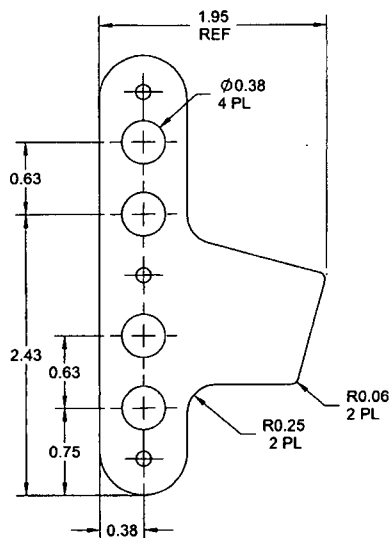
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.25	+0.005 - .001	.251	/			
.625	+/- .01	.625	/			
.368	+/- .01	.370	/			
.453	+0.01 - 0.0	.459	/			
1.95	+/- .030	1.940	/			
.38	+0.006 - .001	.376	/			
.63	+/- .030	.631	/			
2.43	+/- .030	2.430	/			
.63	+/- .030	.63	/			
.75	+/- .030	.753	/			
.38	+/- .030	1.38	/			
11.06	+/- .030	11.04	/			
11.25	+/- .030	11.25	/			
3.80	+/- .030	3.802	/			
.735	+0.0 - .01	.728	/			
.129	+0.005 - .001	.129	/			
1.25	+/- .030	1.25	/			
15°	+/- 1/2°	15°	/			
1.587	+/- .010	1.587	/			
1.588	+/- .010	1.588	/			
.31	+/- .030	.308	/			
.750	+/- .010	.750	/			
.95	+/- .030	.947	/			

Measured by: <i>[Signature]</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 10.3.22	Date: 10/03/22	Date:	N/A




Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D3908-3 STUD RECEIVER LOWER

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 PER DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.69 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.		D3908	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		X-TUBE LUG ASSY (AFT)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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RELEASED
2010-03-12
JMP

56957